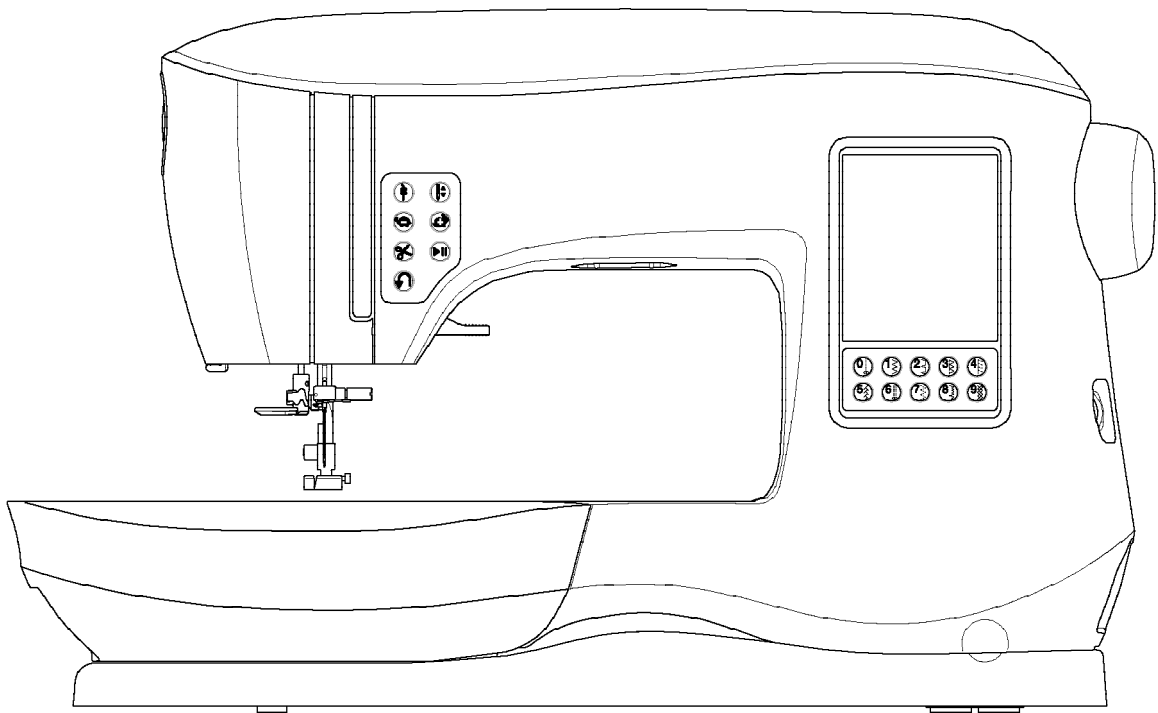


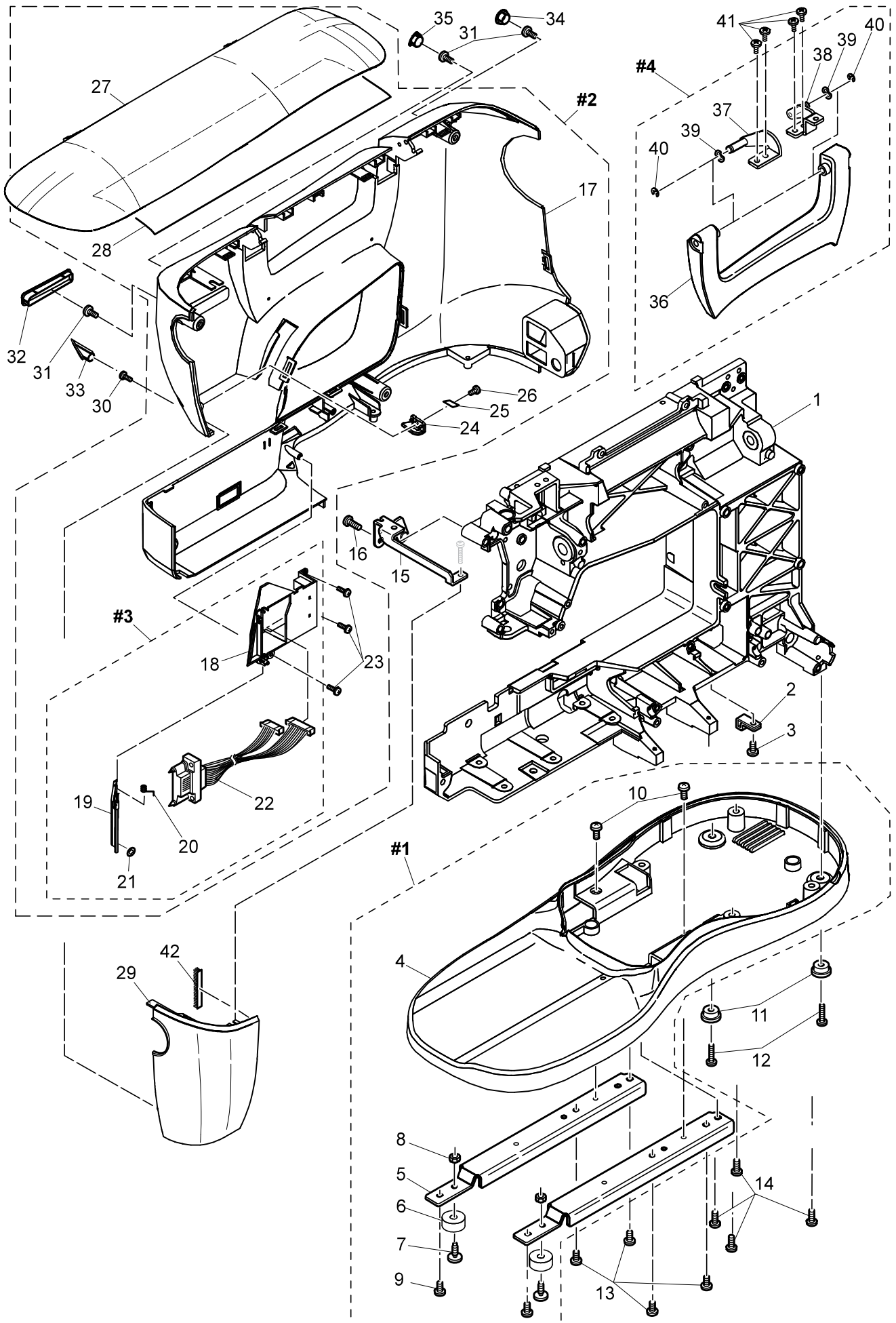


Legacy SE340



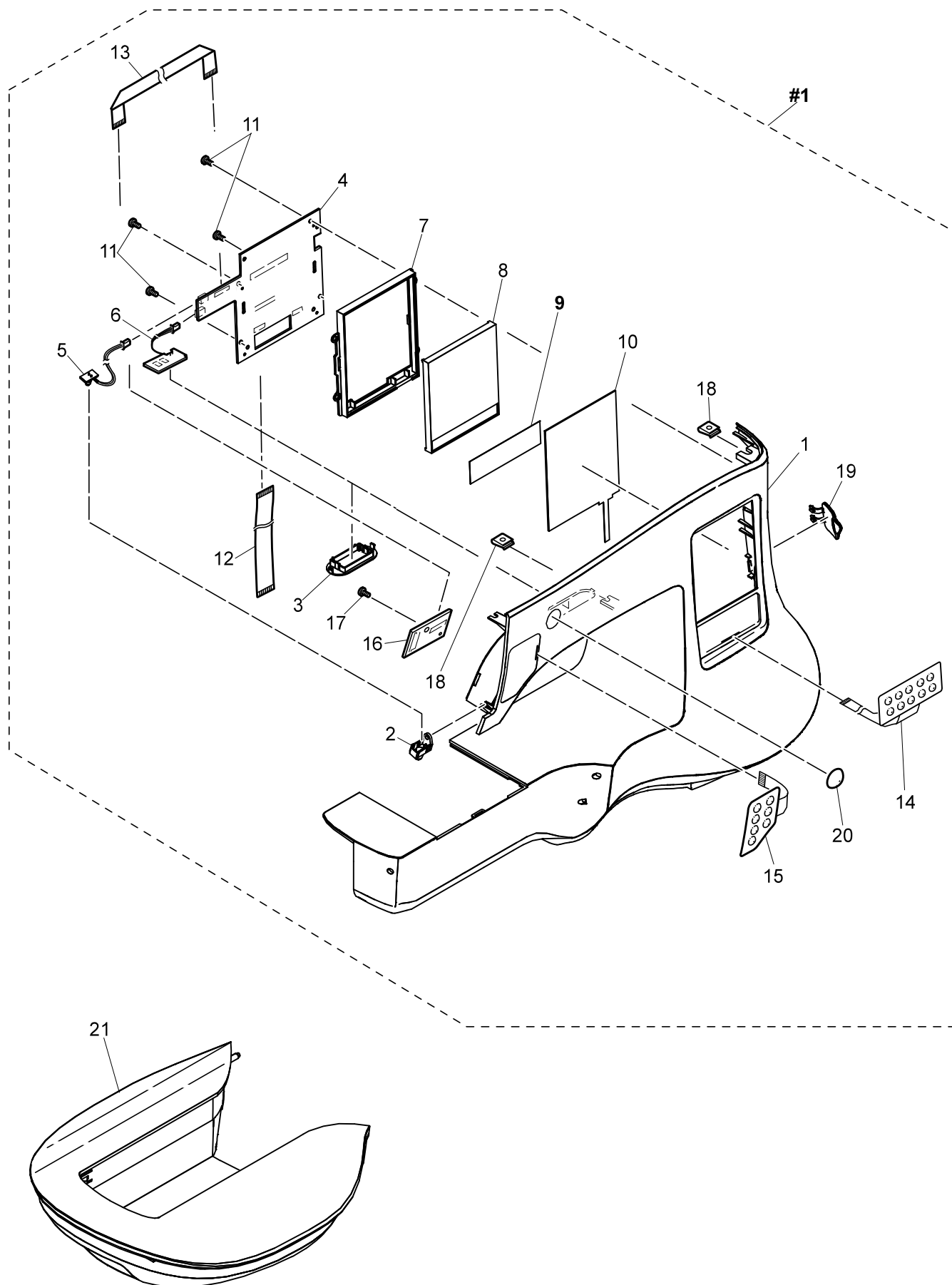
Liste de pièces Lista de Piezas Parts List

A



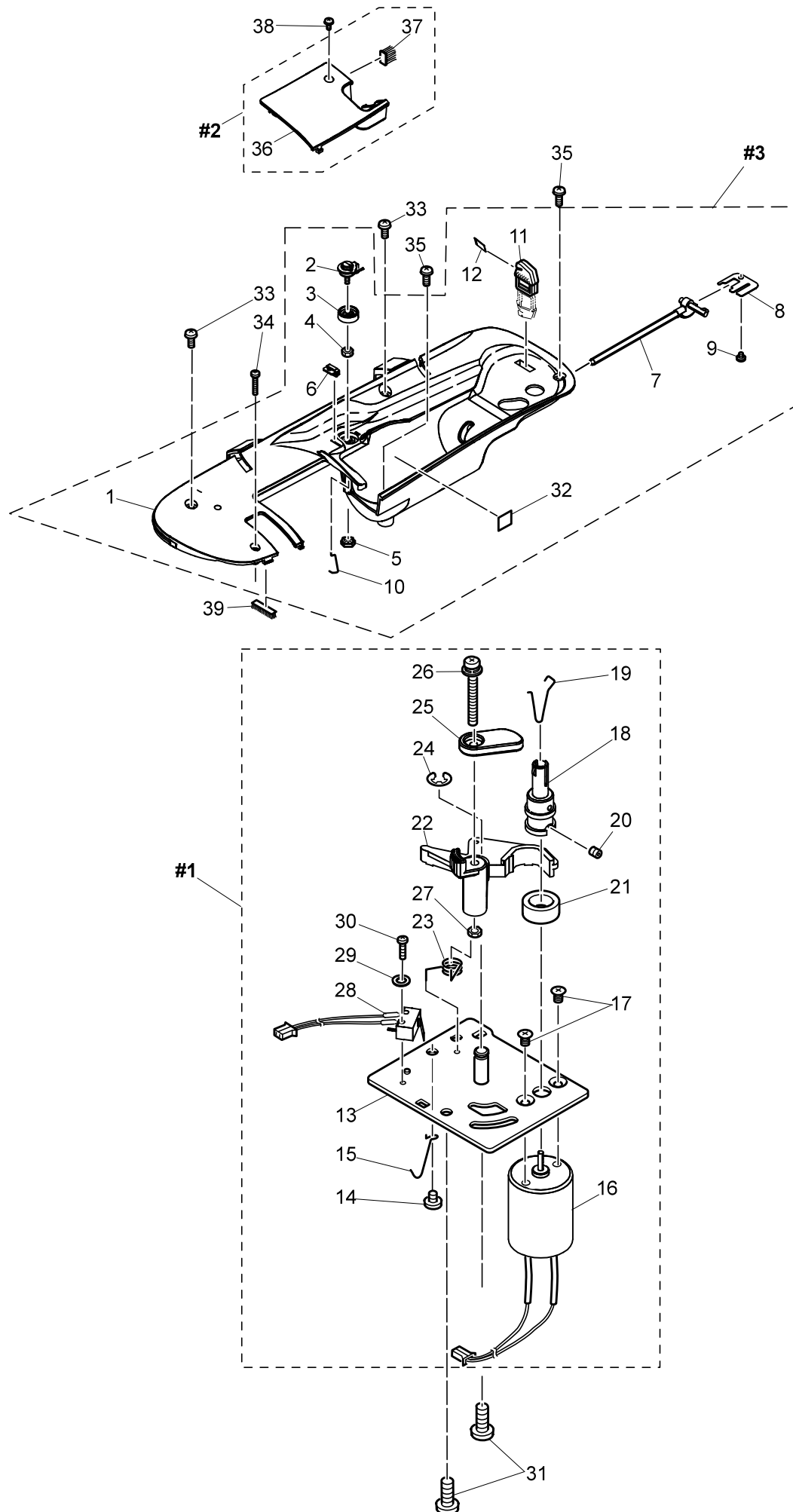
No.	Part No.	Description
#1	68002594	Base Assy.
#2	68002710	Rear Cover Assy.
#3	68002727	Embroidery Unit Connector Lid Bracket Assy.
#4	68002728	Handle Assy.
1	68001166	Machine Frame
2	68001228	Cord Holder
3	68001191	Set Screw M4*8
4	68002598	Base Cover
5	68001179	Base Supporting Plate
6	68000157	Rubber Foot (B)
7	68001184	Rubber Foot Adjusting Screw
8	68001187	Adjustable Lock Nut
9	68001188	Set Screw PT M4*8
10	68001191	Set Screw M4*8
11	68001194	Rubber Foot
12	68001196	Set Screw M4*15
13	68001191	Set Screw M4*8
14	68001198	Set Screw PT M4*10
15	68002732	Face Plate Mount Bracket (Upper)
16	68001230	Set Screw M4*12
17	68002739	Rear Cover
18	68002740	Embroidery Unit Connect Lid Bracket
19	68002741	Embroidery Unit Connect Lid
20	68001239	Connect Lid Spring
21	416787101	Push Nut
22	68002602	Embroidery Unit Connect Assy.
23	68001288	Set Screw PT M3*8
24	68002603	Thread Cutter Base
25	412423701	Thread Cutter
26	68001207	Set Screw PT M3*6
27	68002742	Flap
28	68002743	Pattern Chart Label
29	68002744	Face Plate
30	68001288	Set Screw PT M3*8
31	270 HP90810	Set Screw M4*8
32	68002745	Screw Cap A
33	68002746	Screw Cap E
34	68002747	Screw Cap C
35	68002748	Screw Cap D
36	68002749	Handle
37	68002626	Handle Hinge (Left) Assy.
38	68002627	Handle Hinge (Right) Assy.
39	416402701	Wave Washer
40	416402801	Snap Ring
41	68001191	Set Screw M4*8
42	68002751	Brush

B

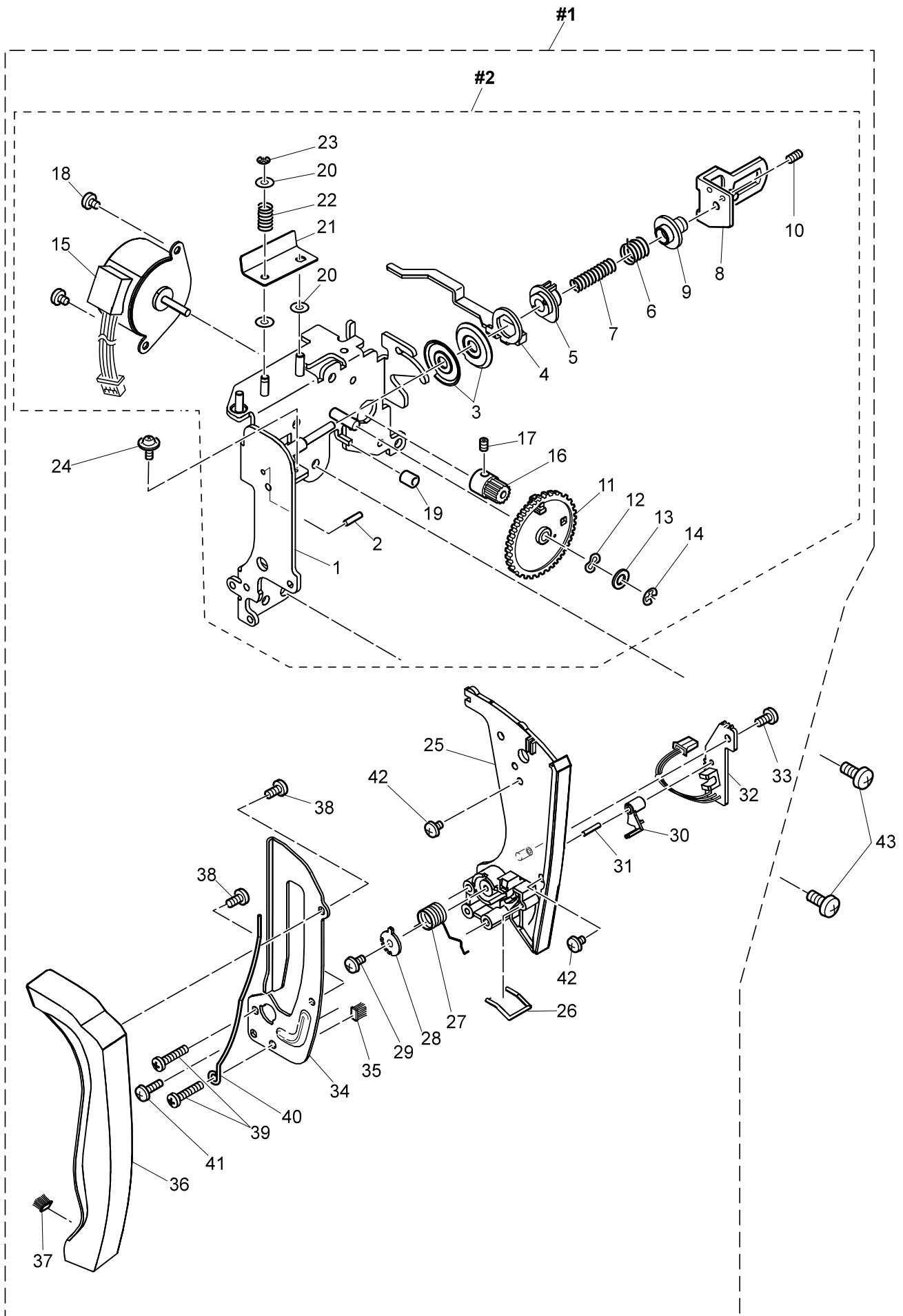


<u>No.</u>	<u>Part No.</u>	<u>Description</u>
#1	68002752	Front Cover Assy.
1	68002753	Front Cover
2	68001575	LED Light Cover (A)
3	68001577	LED Light Cover (B)
4	68002754	Board Assy.
5	68002649	LED Board Assy. (A)
6	68002756	LED Board Assy. (B)
7	68002641	LCD Cover
8	68002647	LCD
9	68002646	Panel
10	68002645	Touch Panel
11	68001207	Set Screw PT M3*6
12	68013429	Flat Cable
13	68002757	Flat Cable
14	68002758	Membrane Switch (LCD)
15	68002759	Membrane Switch (Main)
16	68002760	MKS Board Assy.
17	68001207	Set Screw PT M3*6
18	68001579	Speed Nut
19	68002761	USB Socket Cover
20	68002651	Cameo
21	68002762	Extension Table Assy.

C

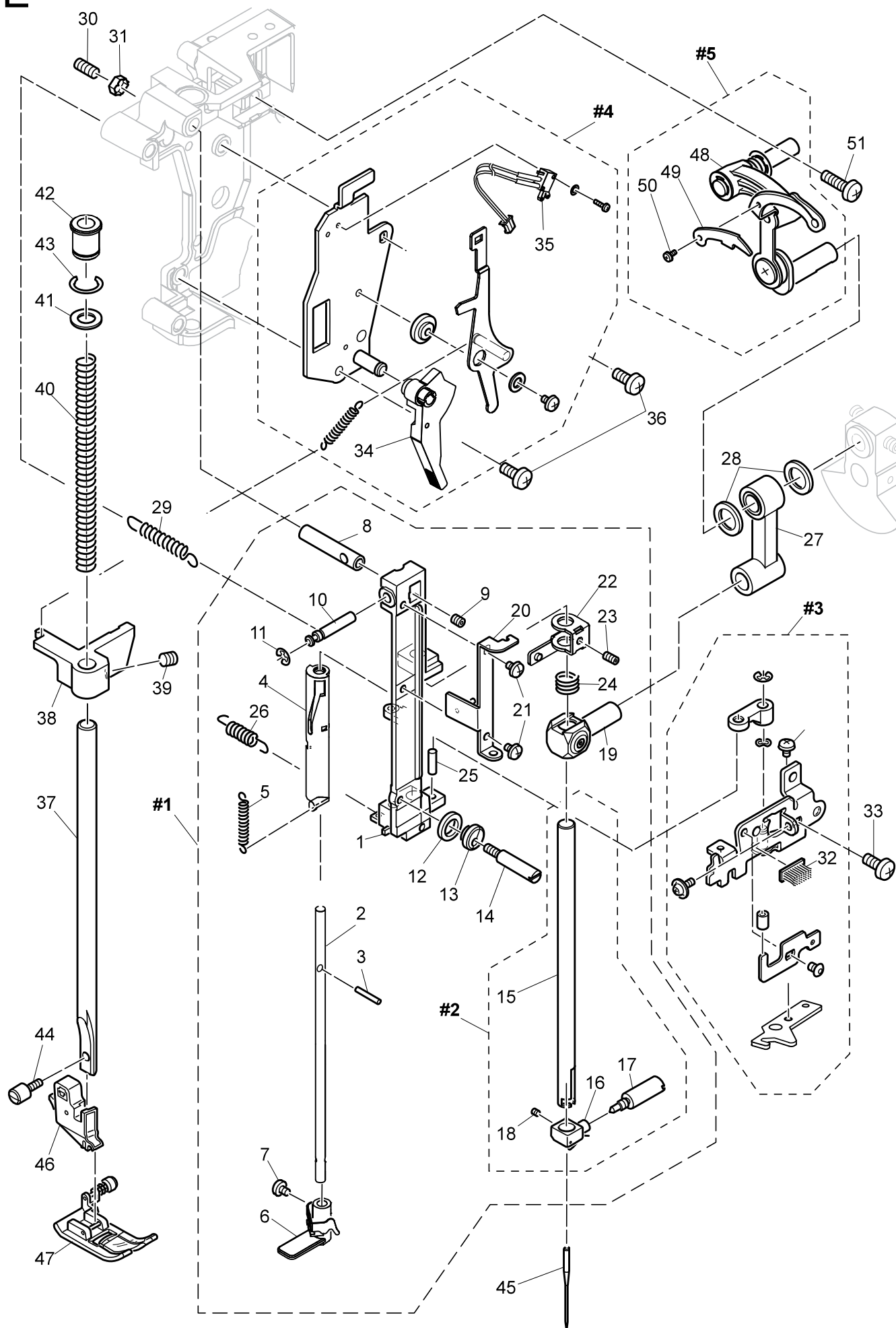


No.	Part No.	Description
#1	68002763	Bobbin Winder Assy.
#2	68002764	Thread Tension Cover Assy.
#3	68002847	Unit Cover Assy.
1	68002765	Unit Cover
2	68002653	Thread Guide Assy.
3	68001543	Thread Guide Collar
4	68001552	Nut
5	68001544	Adjustable Lock Nut
6	68002655	Thread Guide
7	68001545	Spool Pin
8	68001546	Spool Pin Support Spring
9	68001547	Set Screw PT M3*5
10	68002658	Thread Guide Wire
11	68001554	Bobbin Winder Thread Cutter Cover
12	412423701	Thread Cutter
13	68002673	Bobbin Winder Bracket Assy.
14	68001598	Set Screw M3*3
15	68002692	Bobbin Winder Conductive Spring
16	68002693	Bobbin Winder Motor Assy.
17	68002694	Set Screw M3*4
18	68002766	Bobbin Winder Shaft
19	68001349	Bobbin Winder Shaft Spring
20	68001597	Set Screw M3*3
21	68002696	Rubber Ring
22	68002767	Bobbin Winder Sensor Lever
23	68002698	Bobbin Winder Spring
24	416402801	Snap Ring
25	68002768	Bobbin Winder Limiting Pipe
26	68002700	Set Screw M3*25
27	68001552	Nut
28	68001355	Bobbin Winder Switch Assy.
29	68001356	Washer
30	68001357	Set Screw M2*8
31	68001198	Set Screw PT M4*10
32	68002628	Thread Spool Sticker
33	68001191	Set Screw M4*8
34	68002660	Set Screw M3*16
35	68001775	Set Screw ST M4*10
36	68002769	Thread Tension Cover
37	270 HP33163	Brush
38	68001606	Set Screw M3*5
39	68002771	Brush

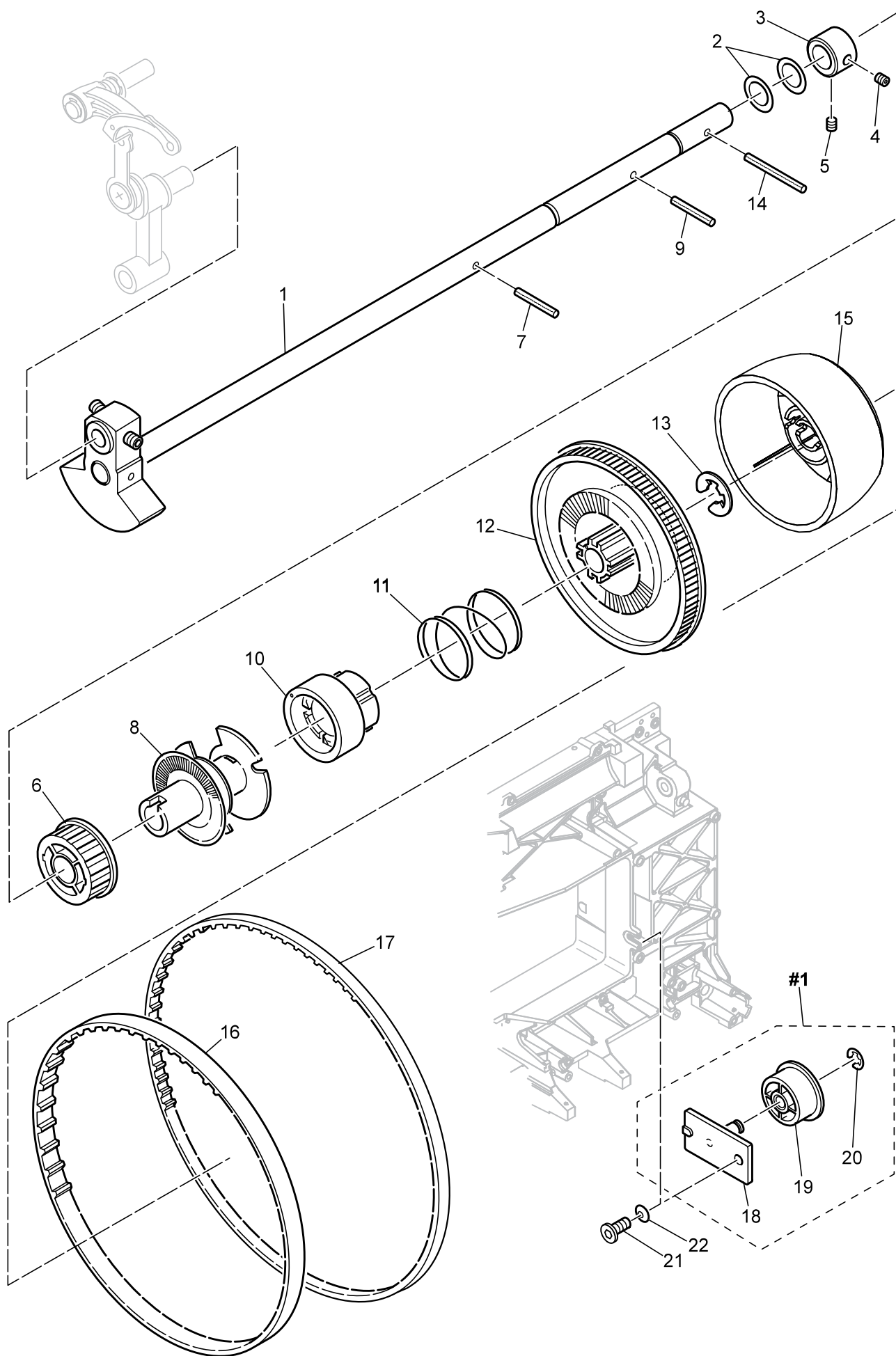


No.	Part No.	Description
#1	68002772	Thread Tension Regulator Unit
#2	68002667	Thread Tension Assy.
1	68002668	Thread Tension Base Assy.
2	68001585	Spring Pin
3	68001586	Thread Tension Disc
4	68001587	Thread Tension Releasing Plate
5	68001588	Tension Collar
6	416395701	Thread Tension Spring
7	416788801	Thread Tension Sub-spring
8	416788401	Thread Tension Plate Assy.
9	68001589	Tension Regulating Screw
10	68001602	Set Screw M3*6
11	416395801	Thread Tension Cam
12	68001590	Wave Washer
13	68001591	Washer
14	68001592	Snap Ring
15	416395901	Tension Release Pulse Motor
16	68001594	Z Pulse Motor Gear
17	68001597	Set Screw M3*3
18	68001598	Set Screw M3*3
19	416709201	Rubber Cushion
20	68001599	Polyslider
21	68001600	Pre-Tension Plate
22	68001601	Pre-Tension Spring
23	68001286	Snap Ring
24	68001603	Set Screw M3*6
25	68002773	Thread Guide Cover
26	416396001	Thread Guide
27	416396101	Thread Check Spring
28	68001607	Check Spring Adjust Plate
29	68001547	Set Screw PT M3*5
30	68001609	Thread Sensor Slit
31	68001655	Thread Sensor Slit Fulcrum Shaft
32	68001656	Thread Sensor Board Assy.
33	68001207	Set Screw PT M3*6
34	68002670	Thread Take-Up Lever Guide Bracket
35	270 HP33163	Brush
36	68002774	Thread Take-Up Lever Cover
37	416709501	Brush
38	68001207	Set Screw PT M3*6
39	68001608	Set Screw M3*14
40	68002775	Take- Up Lever Thread Guide
41	68001288	Set Screw PT M3*8
42	68001606	Set Screw M3*5
43	68001191	Set Screw M4*8

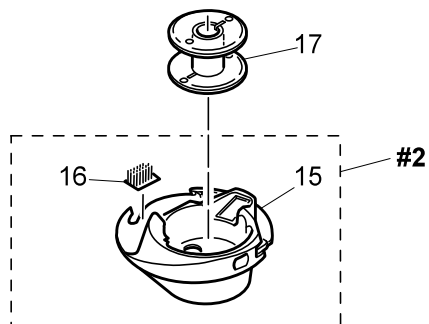
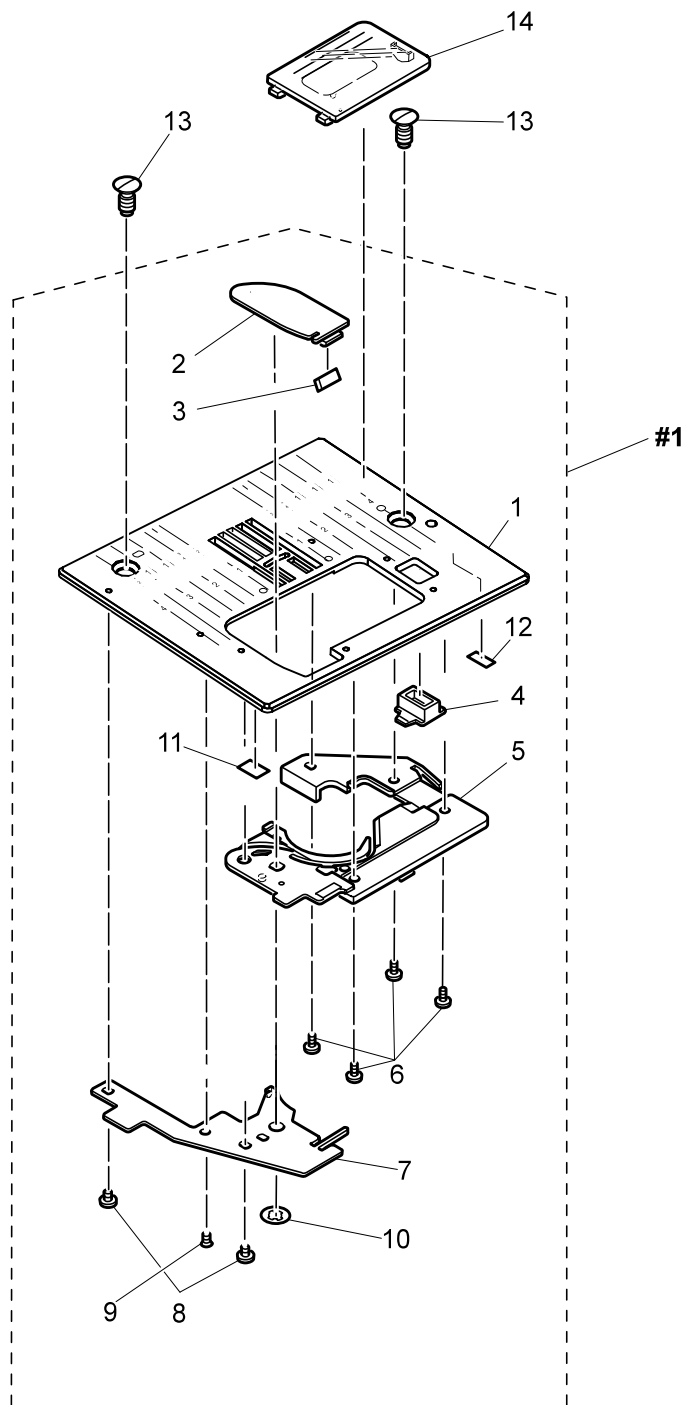
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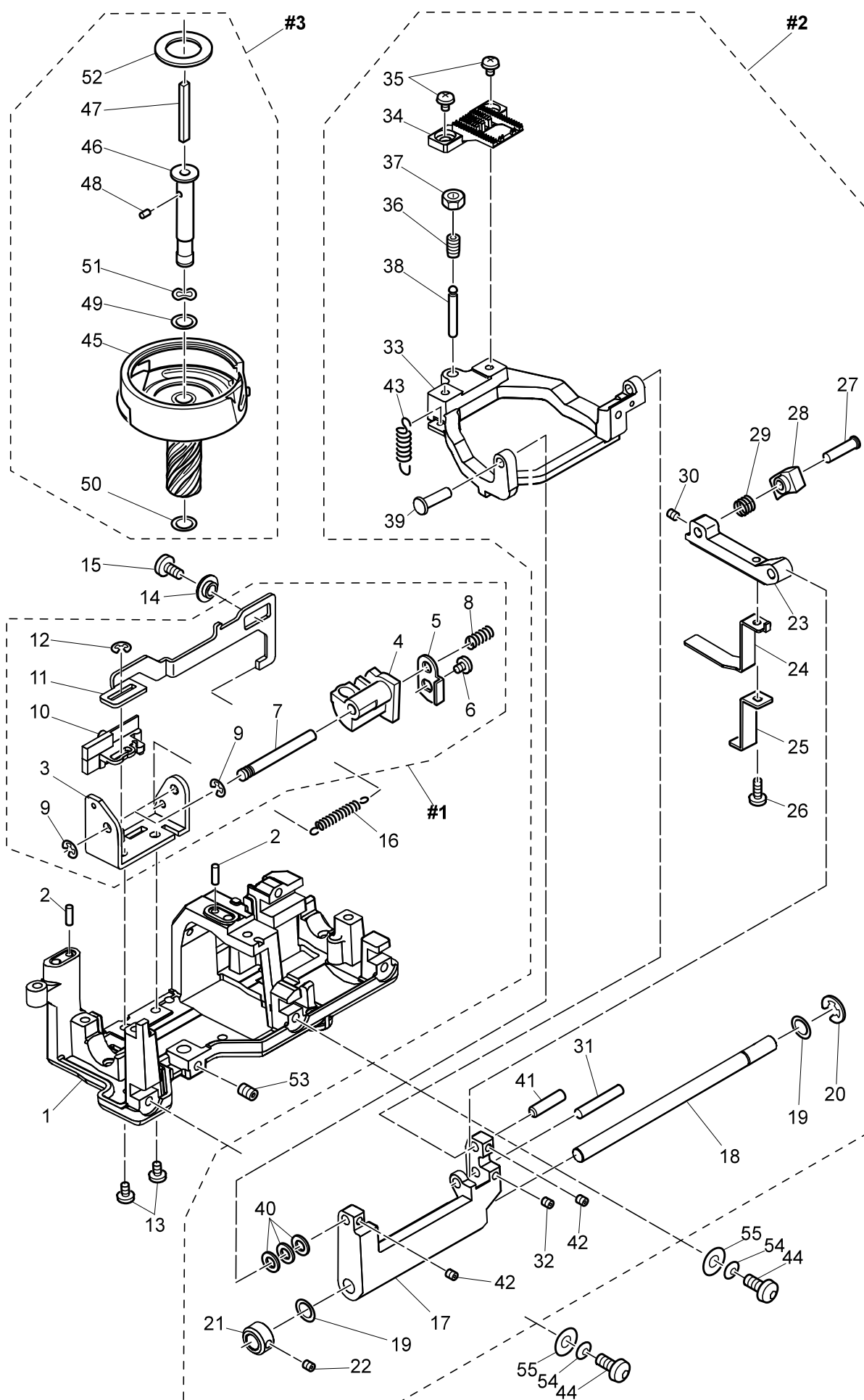
No.	Part No.	Description
#1	68001661	Needle Bar Guide Assy.
#2	68001686	Needle Bar Assy.
#3	68002776	Z Link Bracket Unit
#4	68002778	Presser Foot Lifter Bracket Unit
#5	68002779	Thread Take-Up Lever Unit
1	68002780	Needle Bar Guide
2	68002487	Threader Bar
3	68001585	Spring Pin
4	68001675	Threader Holder
5	68001676	Threader Holder Spring
6	68001677	Threader Hook Assy.
7	68001678	Threader Hook Screw
8	68001679	Needle Bar Guide Fulcrum Shaft (A)
9	68001681	Set Screw M4*4
10	68001682	Needle Bar Guide Fulcrum Shaft (B)
11	68001684	Snap Ring
12	68002494	Z Cam Follower
13	68002495	Needle Position Adjusting Collar
14	416709801	Needle Point Limiting Shaft
15	68002496	Needle Bar
16	68002629	Needle Clamp Assy.
17	68002630	Needle Clamp Screw
18	270 HP32430	Set Screw M2.5*2.5
19	68001697	Needle Bar Clamp Assy.
20	68001698	Threader Guide Pin Assy.
21	68001563	Set Screw M3*5
22	68001699	Threader Bar Stopper Assy.
23	68001703	Set Screw M3*6
24	416709901	Needle Bar Clamp Spring
25	68001704	Z Link Shaft
26	68001705	Z Guide Spring
27	68001706	Needle Bar Clank Rod Assy.
28	68001707	Washer
29	68001708	Spring for Needle Bar Guide Assy.
30	68001709	Set Screw M4*10
31	68001187	Adjustable Lock Nut
32	416709501	Brush
33	68001191	Set Screw M4*8
34	68001725	Presser Foot Lifter
35	68001730	Presser Foot Switch Assy.
36	68001191	Set Screw M4*8
37	68001733	Presser Bar
38	68002688	Presser Bar Guide Bracket
39	68001735	Set Screw M5*5
40	68001736	Presser Spring
41	416786901	Washer
42	68001737	Presser Bar Bush
43	68001738	Snap Ring
44	68002497	Presser Foot Thumb Screw
45	68002689	Needle
46	68002781	Presser Foot Holder
47	68002802	Zigzag Foot
48	68002803	Thread Take-Up Lever Assy.
49	68002804	Thread Take-Up Lever Support Plate
50	68001366	Set Screw M2*3
51	416402401	Set Screw M4*14



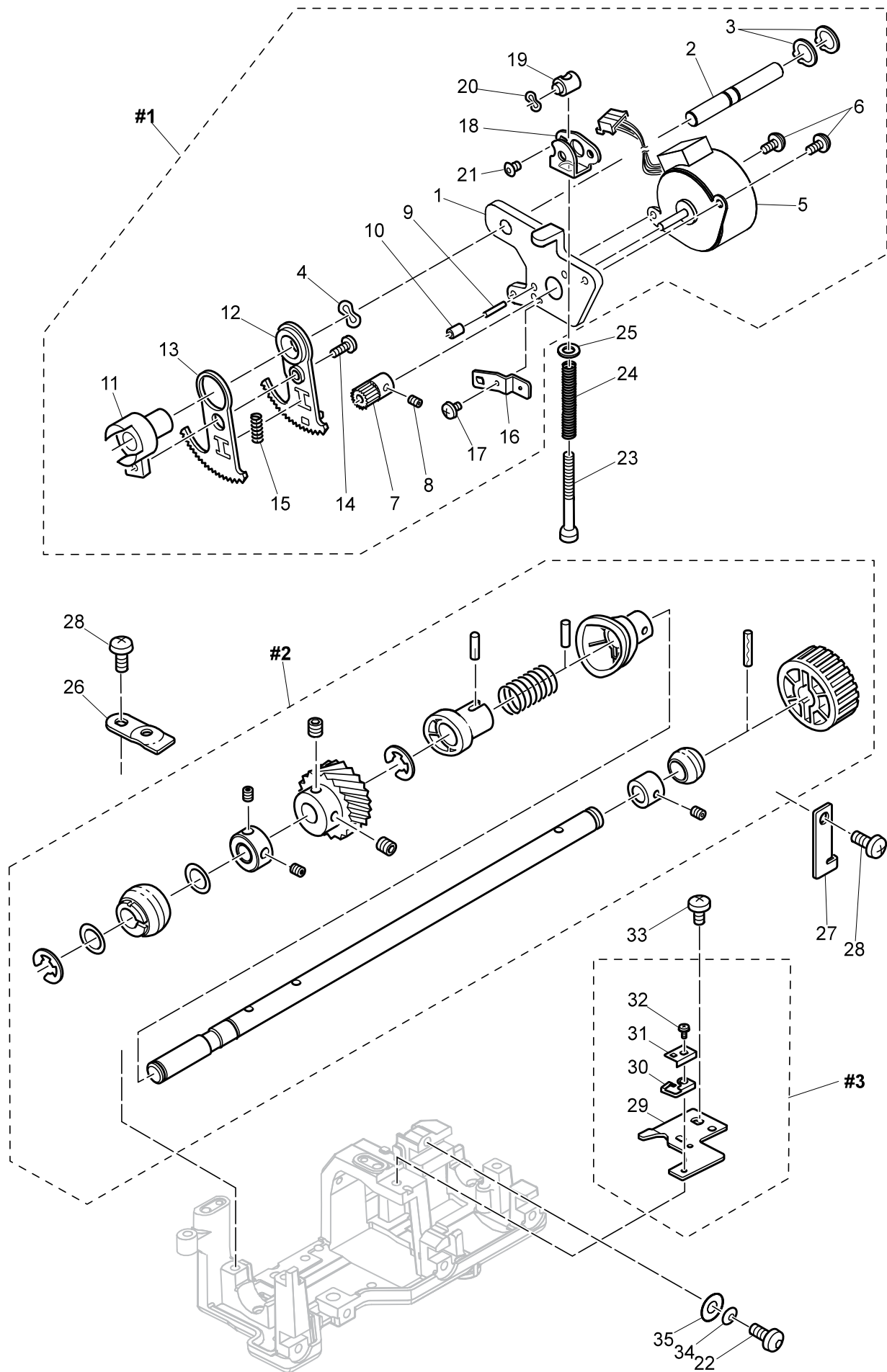
No.	Part No.	Description
#1	68001341	Belt Tension Assy.
1	68002605	Upper Shaft Assy.
2	68000148	Polyslider
3	68000151	Upper Shaft Collar
4	68000153	Set Screw M4*4
5	68001681	Set Screw M4*4
6	68001199	Upper Shaft Timing Pulley
7	416400401	Spring Pin
8	68001234	STS Slit
9	68001326	Spring Pin
10	68001328	Clutch Change Collar
11	68001331	Clutch Change Spring
12	68001333	Belt Wheel
13	270 HP30045	Snap Ring
14	416400501	Spring Pin
15	68002805	Hand Wheel
16	416400301	Timing Belt (Upper Shaft)
17	68001340	Timing Belt (Motor)
18	68001342	Belt Tension Bracket Assy.
19	68001344	Tension Pulley
20	416402801	Snap Ring
21	68001345	Set Screw M4*6
22	68002631	Spring Washer



<u>No.</u>	<u>Part No.</u>	<u>Description</u>
#1	68002865	Needle Plate Assy.
#2	68002498	Bobbin Holder Unit
1	68002868	Needle Plate
2	416789201	Thread Guide Plate
3	412423701	Thread Cutter
4	68001364	Slide Lever
5	416789301	Bobbin Cover Plate Holder
6	68001366	Set Screw M2*3
7	416789401	Bobbin Holder Stabilize Plate
8	68001379	Set Screw M2*2
9	416789701	Set Screw M2*2.8
10	416787101	Push Nut
11	68001381	Rubber Sheet
12	416710801	Rubber Sheet
13	270 HP32743	Set Screw M4*8.5
14	68001385	Bobbin Cover Plate
15	68002499	Bobbin Holder Assy.
16	416789901	Brush
17	68001389	Bobbin

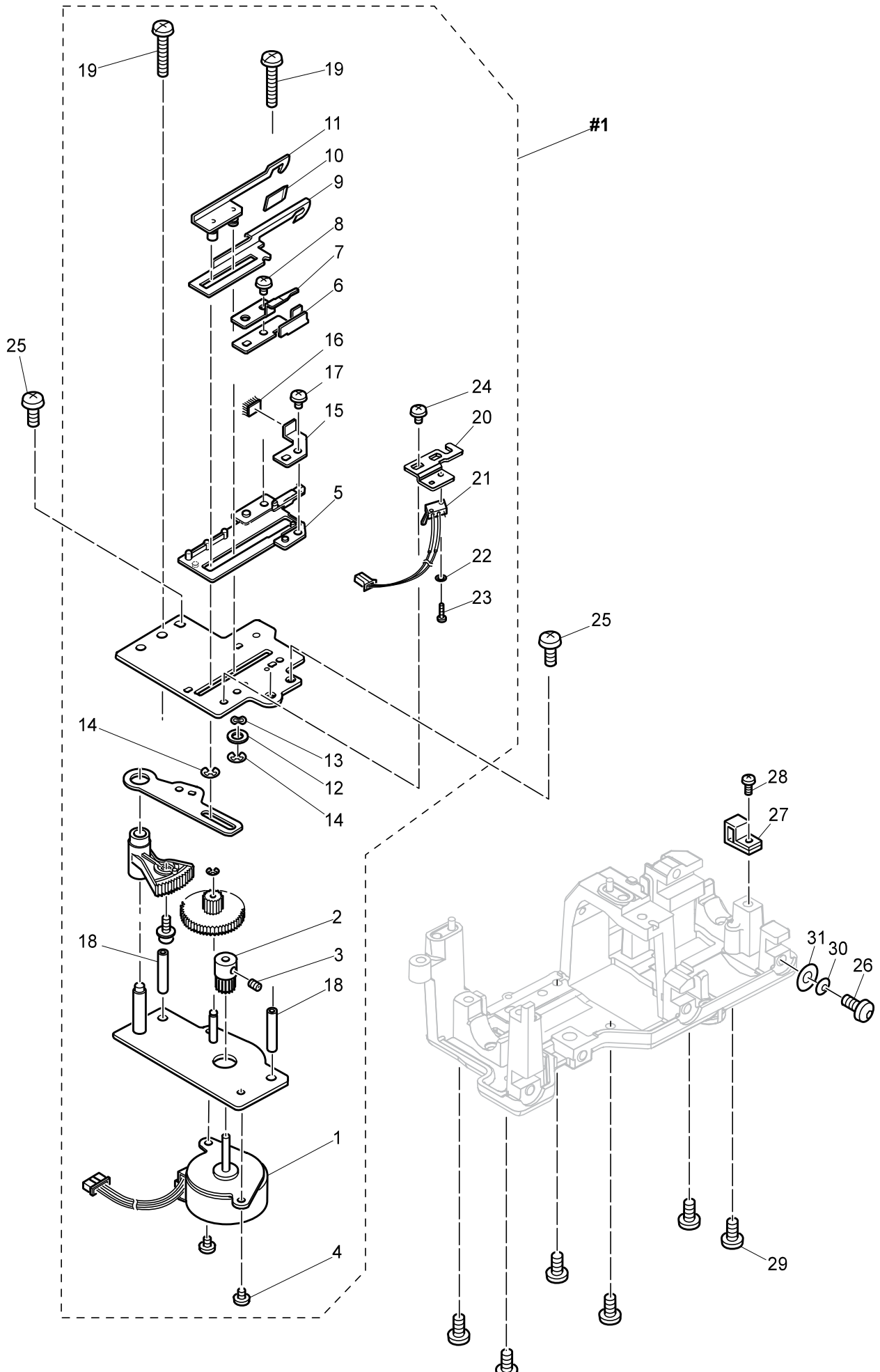


No.	Part No.	Description
#1	68001452	Feed Rocking Assy.
#2	68001393	Feed Assy.
#3	68001467	Hook Race Unit
1	68001392	Bed Unit Base
2	68002501	Position Pin for Needle Plate
3	68001453	Feed Rocking Cam Follower Bracket Assy.
4	416711401	Feed Rocking Cam Follower
5	416711501	Feed Rocking Cam Follower Plate
6	68001547	Set Screw PT M3*5
7	416711601	Feed Rocking Cam Follower Shaft
8	416711701	Feed Rocking Cam Follower Spring
9	68001592	Snap Ring
10	68001454	Drop Feed Lever
11	68001462	Drop Feed Lever Link
12	68001286	Snap Ring
13	68001464	Set Screw M3*3
14	68001465	Collar
15	68001466	Set Screw M4*6
16	68001676	Threader Holder Spring
17	68001397	Feed Shaft Guide
18	68001398	Feed Shaft
19	68001399	Polyslider
20	68001400	Snap Ring
21	68001401	Feed Shaft Collar
22	68001597	Set Screw M3*3
23	68001403	Feed Cam Follower
24	68001404	Feed Cam Holding Plate
25	68001405	Feed Cam Holding Support Plate
26	68001553	Set Screw M3*8
27	68001408	Feed Slide Block Fulcrum Shaft
28	68001424	Feed Slide Block
29	68001425	Feed Slide Block Spring
30	68001597	Set Screw M3*3
31	68001413	Feed Cam Follower Fulcrum Shaft
32	68001597	Set Screw M3*3
33	68001426	Feed Base
34	416788301	Feed Dog
35	68001606	Set Screw M3*5
36	416401301	Set Screw
37	416401401	Adjustable Nut
38	416401201	Feed Rocking Connecting Rod
39	68001447	Feed Base Fulcrum Shaft (Left)
40	68001591	Washer
41	68001448	Feed Base Fulcrum Shaft (Right)
42	68001597	Set Screw M3*3
43	68001449	Feed Rocking Cam Follower Spring
44	68002633	Set Screw M4*8
45	270 HP30113	Hook Race Assy.
46	68001470	Hook Race Shaft
47	68001471	Oil Wick (1)
48	68001472	Oil Wick (2)
49	68001474	Polyslider
50	68001475	Polyslider
51	68001478	Wave Washer
52	68001483	Magnet
53	68000153	Set Screw M4*4
54	68002631	Spring Washer
55	68002634	Washer

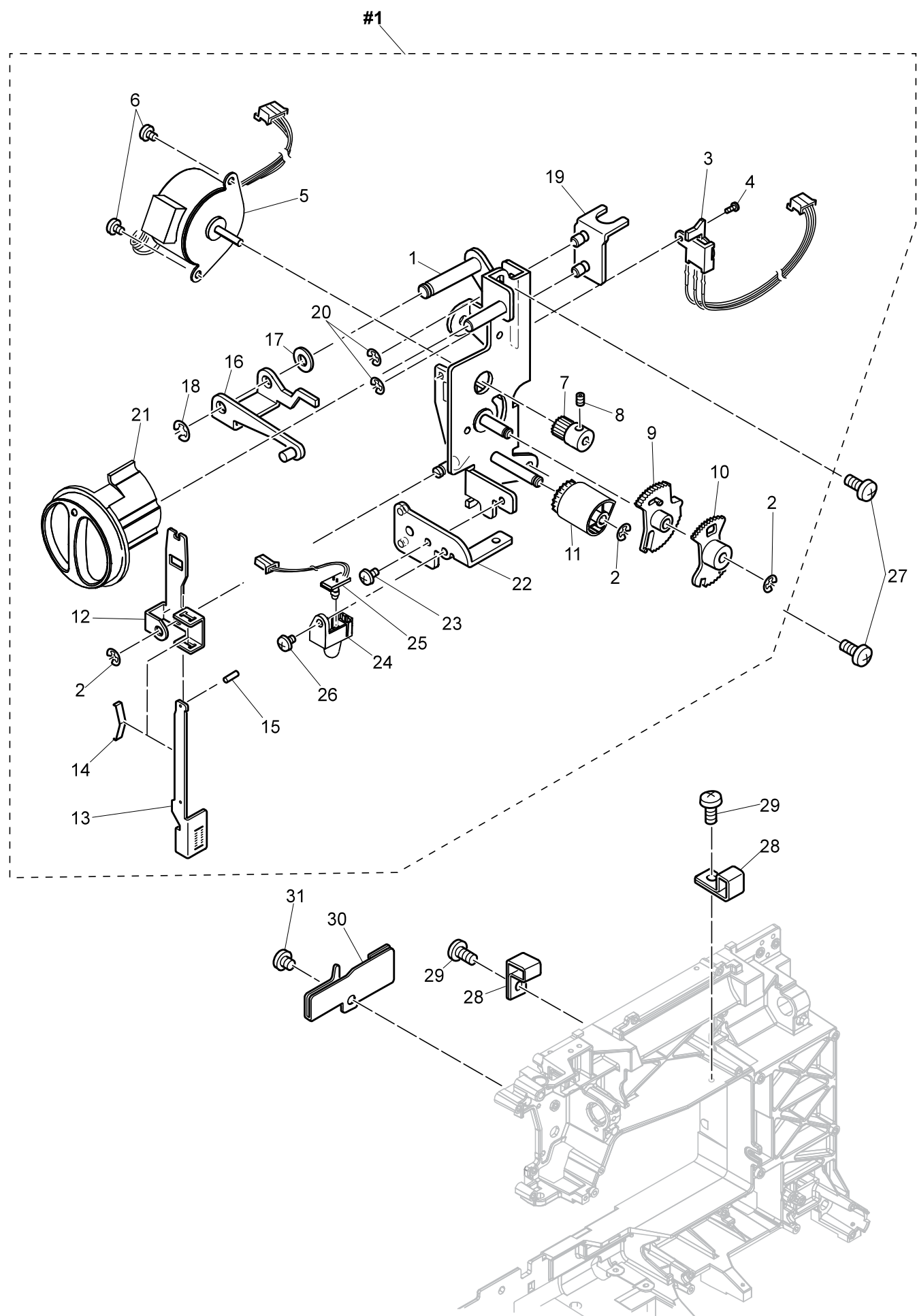


No.	Part No.	Description
#1	68001499	F Pulse Motor Assy.
#2	68001527	Lower Shaft Assy.
#3	68001659	Bobbin Holder Stopper Assy.
1	68001501	F Pulse Motor Bracket
2	68001502	Feed Regulator Shaft
3	68001503	C Ring
4	68001506	Wave Washer
5	68001509	F Pulse Motor
6	68001606	Set Screw M3*5
7	68001510	F Pulse Motor Gear
8	68001597	Set Screw M3*3
9	68001513	Spring Pin
10	68001721	Rubber Cushion
11	68001514	Feed Regulator
12	68001516	Feed Regulator Gear (A)
13	68001517	Feed Regulator Gear (B)
14	68001553	Set Screw M3*8
15	68001520	Feed Regulator Gear Spring
16	68001521	Pulse Motor Bracket Plate
17	68001598	Set Screw M3*3
18	68001523	Feed Fine Adjustment Screw Nut Support Plate
19	68001524	Forward-Reverse Feed Fine Adjustment Screw Nut
20	68001590	Wave Washer
21	416710301	Set Screw M3*4
22	68002633	Set Screw M4*8
23	68001525	Forward-Reverse Feed Fine Adjustment Screw
24	68001526	Forward-Reverse Feed Fine Adjustment Spring
25	68001591	Washer
26	68002815	Ball Bushing Holder (Left)
27	68001658	Ball Bushing Holder
28	68001191	Set Screw M4*8
29	68001660	Bobbin Holder Stopper Bracket
30	68001662	Bobbin Holder Stopper Spring
31	68001667	Bobbin Holder Stopper Spring Cover
32	68001366	Set Screw M2*3
33	68002502	Set Screw M4*6
34	68002631	Spring Washer
35	68002634	Washer

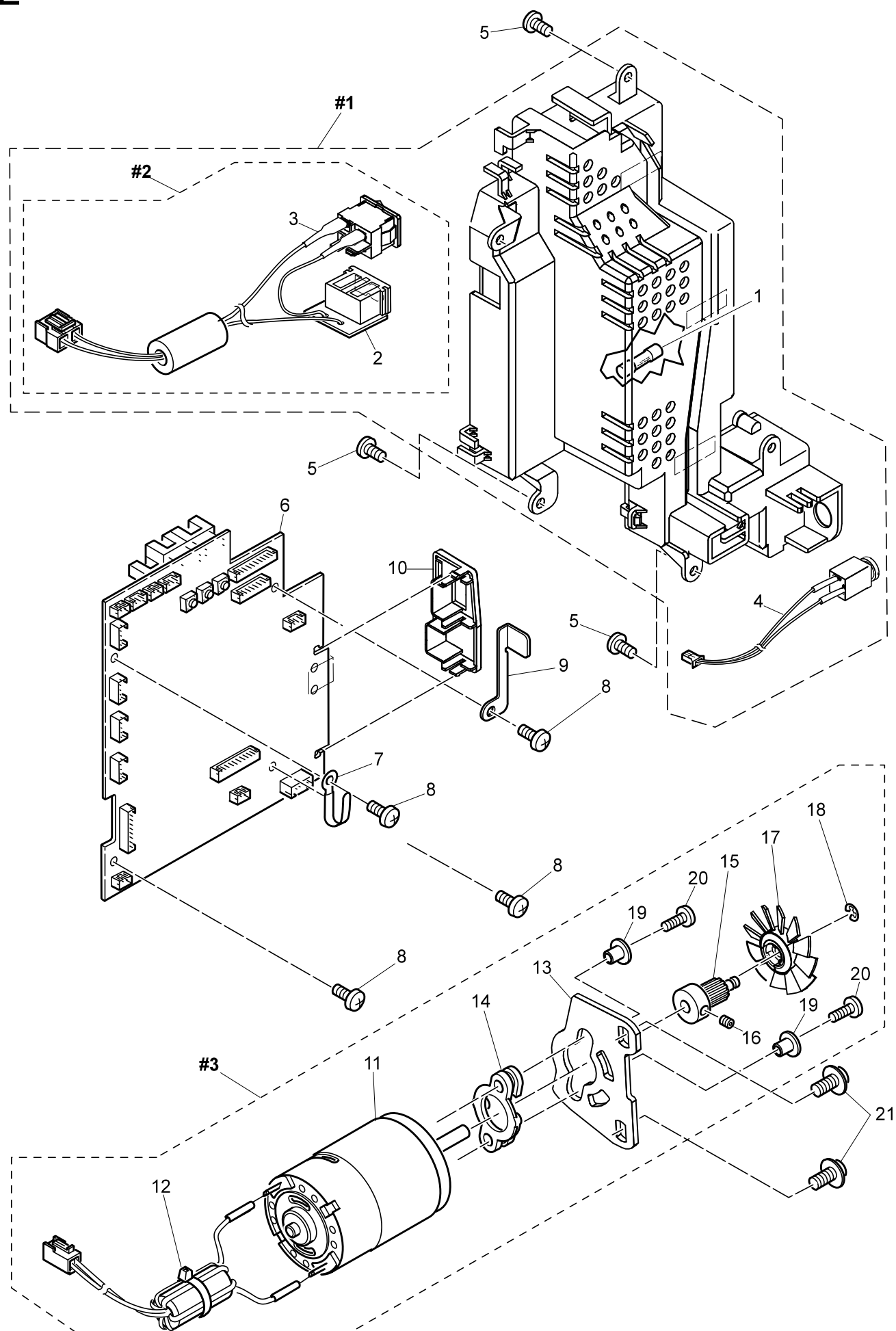
J



No.	Part No.	Description
#1	68001313	Thread Cutter Assy.
1	68001346	Thread Cutter Pulse Motor
2	68001594	Pulse Motor Gear
3	68001597	Set Screw M3*3
4	68001606	Set Screw M3*5
5	416826001	Thread Cutter Holding Base
6	416826301	Thread Divider
7	68001383	Thread Catcher Holding Plate
8	68001606	Set Screw M3*5
9	68001386	Thread Catcher A
10	412423701	Thread Cutter
11	416826201	Thread Catcher B Assy.
12	68001591	Washer
13	68001712	Wave Washer
14	68001592	Snap Ring
15	416826401	Thread Holding Bracket
16	416789901	Brush
17	68001606	Set Screw M3*5
18	68001387	Spacer
19	68001395	Set Screw M4*22
20	68001409	Thread Cutter Switch Bracket
21	68001411	Thread Cutter Switch Assy.
22	416710401	Washer
23	68001731	Set Screw M1.7*6
24	68001598	Set Screw M3*3
25	68001191	Set Screw M4*8
26	68002633	Set Screw M4*8
27	68001228	Cord Holder
28	68001191	Set Screw M4*8
29	68001191	Set Screw M4*8
30	68002631	Spring Washer
31	68002634	Washer



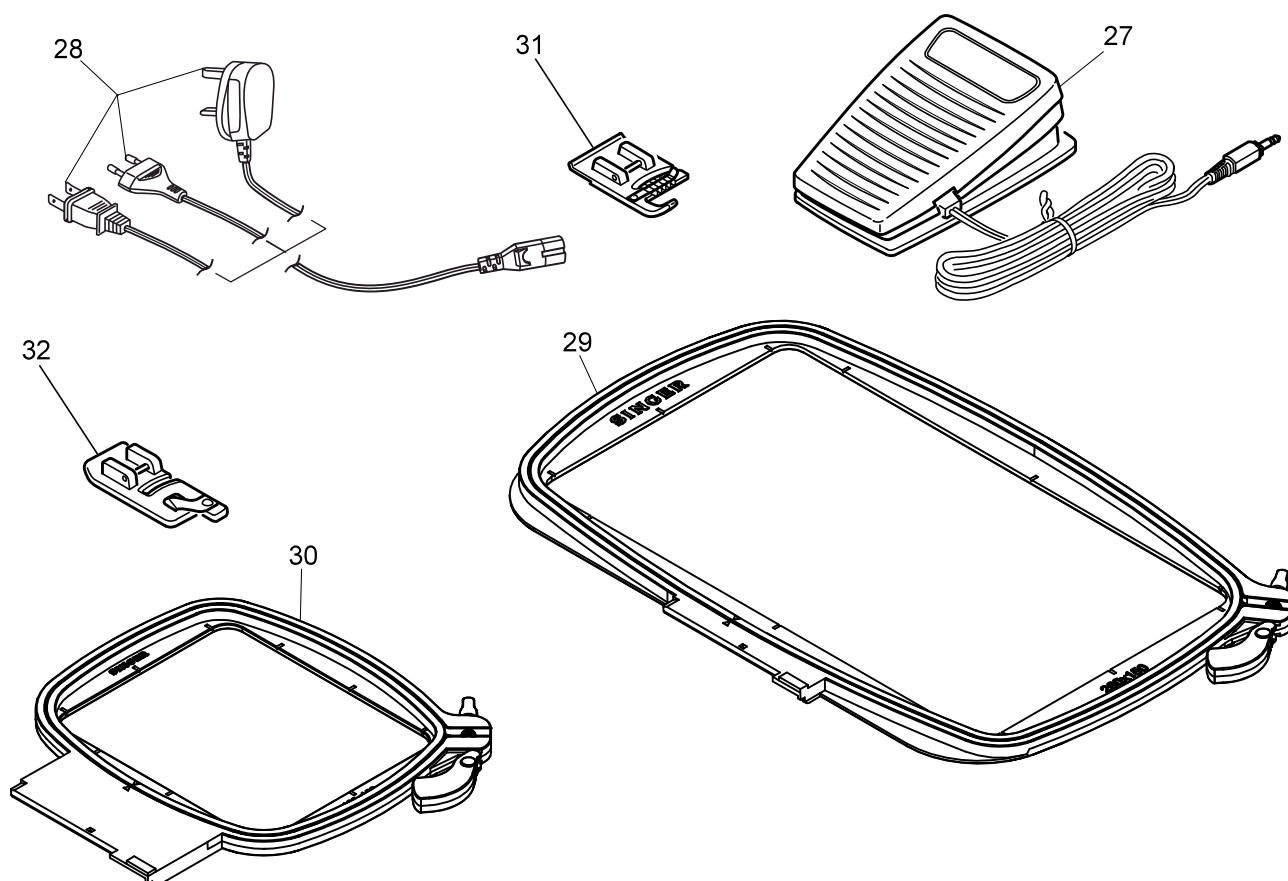
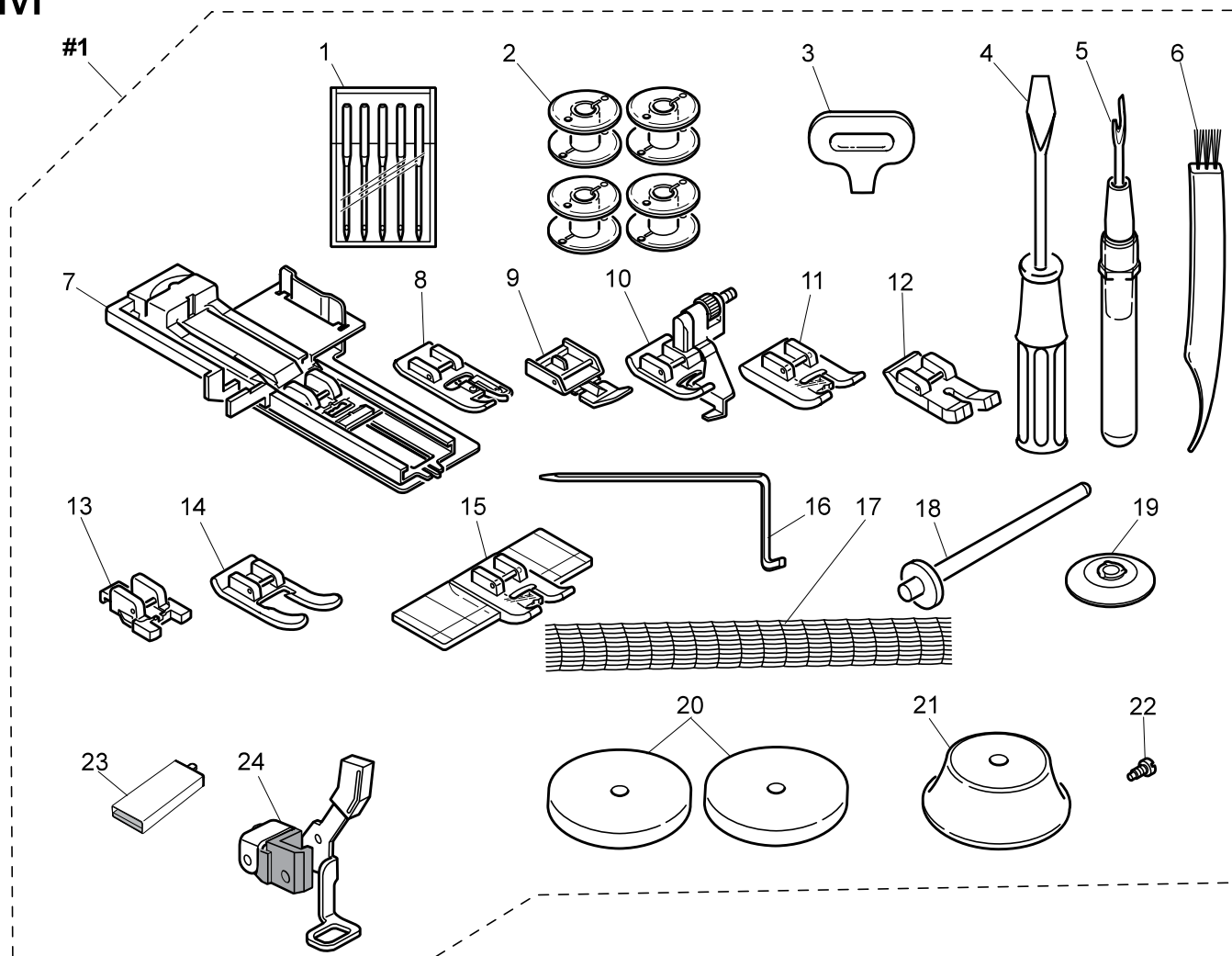
No.	Part No.	Description
#1	68002816	Z Pulse Motor Assy.
1	68002817	Z Pulse Motor Bracket Assy.
2	68001592	Snap Ring
3	68001750	BH Switch Assy.
4	416710101	Set Screw M2.5*4
5	68001752	Z Pulse Motor
6	68001598	Set Screw M3*3
7	68001594	Pulse Motor Gear
8	68001753	Set Screw M3*4
9	68001754	Center Gear (A)
10	68001765	Center Gear (B)
11	68001755	Z Cam
12	68001756	BH Plate
13	68001757	BH Lever
14	68001758	BH Lever Spring
15	68001759	Spring pin
16	68001760	Pressure Regulator Cam Follower Assy.
17	68001761	Washer
18	416402801	Snap Ring
19	68001762	Pressure Regulator Plate Assy.
20	68001592	Snap Ring
21	68002818	Pressure Regulator Dial
22	68002819	Face Plate Mount Bracket (Lower)
23	68001606	Set Screw M3*5
24	68001575	LED Light Cover (A)
25	68001764	LED Board Assy. (C)
26	68001606	Set Screw M3*5
27	68001191	Set Screw M4*8
28	68001228	Cord Holder
29	68001191	Set Screw M4*8
30	68001700	Cable Clamp
31	68001701	Set Screw M4*4



No.	Part No.	Description
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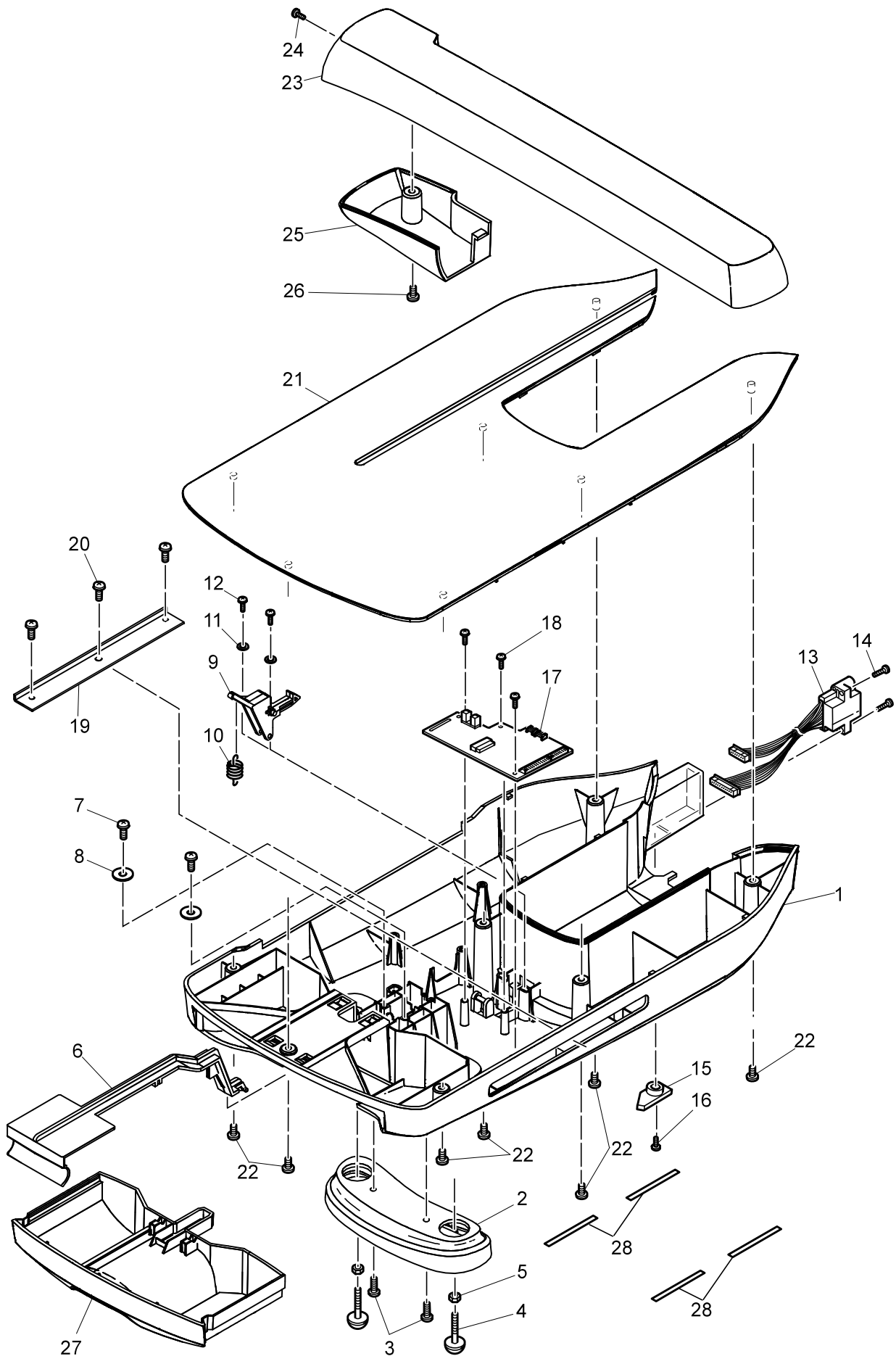
#1	68001766	Power Circuit Unit
#2	68001768	Power Socket Assy.
#3	68001785	Motor Assy.
1	68001767	Fuse
2	68001769	Power Socket Circuit Assy.
3	68001770	Power Switch Assy.
4	68001772	Controller Jack Assy.
5	68001191	Set Screw M4*8
6	68002820	C.P.U. Board Assy.
7	68001780	Coating Grip
8	68001191	Set Screw M4*8
9	416402301	Belt Support Plate
10	68001779	USB Connector Cover
11	416712101	Motor
12	68001787	DC Motor Harnes Assy.
13	68001789	Motor Bracket
14	416712401	Rubber Cushion
15	416712601	Motor Pulley
16	68000153	Set Screw M4*4
17	270 HP32925	Motor Fan
18	68001592	Snap Ring
19	416712501	Motor Collar
20	416712701	Set Screw M4*10
21	416403001	Set Screw M5*10

L

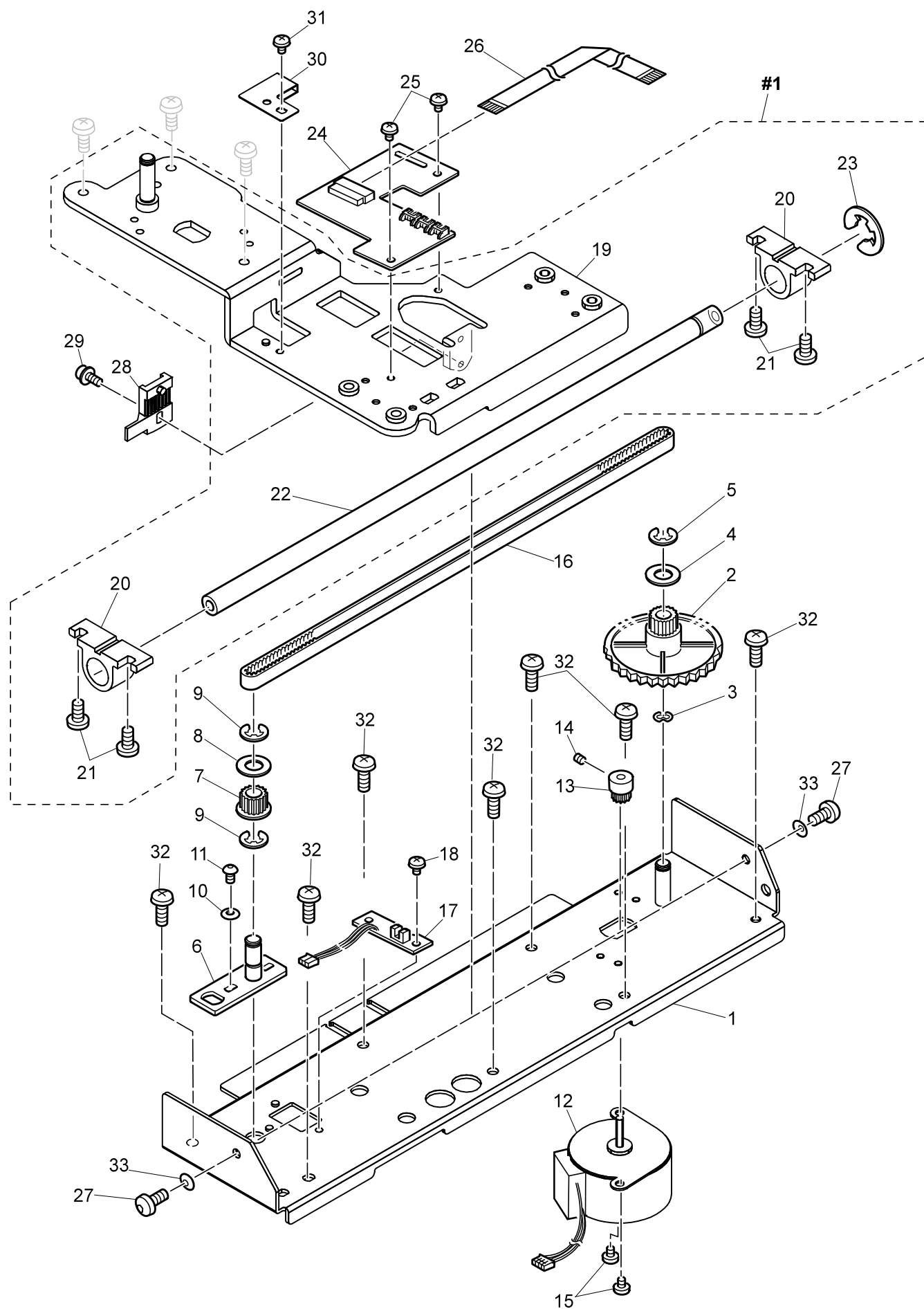


No.	Part No.	Description
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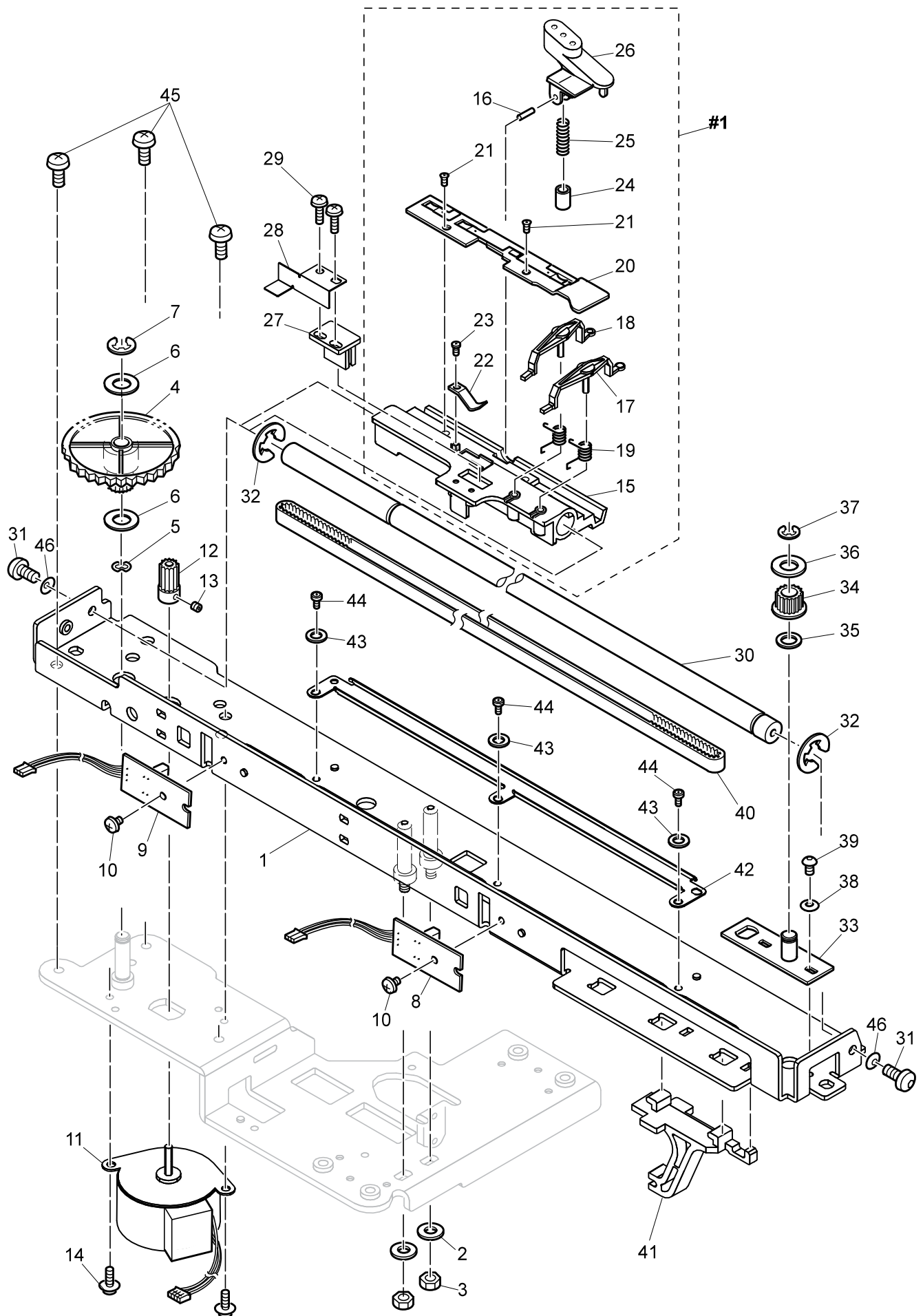
#1	68002821	Accessory Kit
1	620098796	Needle Set
2	68001389	Bobbin
3	68001808	Screw Driver for Needle Plate
4	68001823	Screw Driver (Large)
5	68001822	Stitch Ripper
6	68001824	Brush
7	68002822	Buttonhole Foot
8	68002823	Overcasting Foot
9	416713001	Zipper Foot
10	68002824	Blind Stitch Foot
11	416713101	Satin Stitch Foot
12	68002825	Quilting Foot
13	416713201	Button Sewing Foot
14	68002826	Open Toe Foot
15	68002827	Parallel Sewing Foot
16	68002828	Quilting Guide
17	68001826	Spool Net
18	68001820	Spool Stand
19	68001821	Thread Cap (Small)
20	412610701	Felt Washer
21	68001559	Thread Cap
22	68002630	Needle Clamp Screw
23	68002724	USB Memory Stick
24	68002690	Embroidery Foot
27	68002829	Foot Controller
28	412157903	Power Cord (120v)
	412157801	Power Cord (EU)
	412158002	Power Cord (ENG)
29	68002725	Hoop 260*150 (Assy.)
30	68002726	Hoop 100*100 (Assy.)
31	416713301	Cording Foot
32	270 HP30685	Rolled Hem Foot
33	68002995	Software USB SE340



<u>No.</u>	<u>Part No.</u>	<u>Description</u>
1	68002833	X Base Cover
2	68002713	X Base Cover Foot
3	68001310	Set Screw M4*12
4	68001842	Rubber Foot Adjuster
5	416786801	Nut
6	68002834	Release Lever
7	68001198	Set Screw PT M4*10
8	68002715	Washer
9	68001839	Release Lever Hook
10	68001840	Release Lever Spring
11	68001841	Washer
12	68001288	Set Screw PT M3*8
13	68002716	Embroidery Unit Connector Assy.
14	68001844	Set Screw PT M3*12
15	68002835	X Base Connector Cover
16	68001288	Set Screw PT M3*8
17	68001845	Board (2) Assy.
18	68001288	Set Screw PT M3*8
19	68001853	Y Carriage Guide Plate
20	68001198	Set Screw PT M4*10
21	68002837	X Top Cover
22	68001188	Set Screw PT M4*8
23	68002838	Y Carriage Cover A
24	68001553	Set Screw M3*8
25	68002839	Y Carriage Cover B
26	68001191	Set Screw M4*8
27	68002840	Drawer
28	68002543	Felt



No.	Part No.	Description
#1	68002841	X Carrier Unit (Incl.19-23)
1	68001854	X Carriage Base
2	68001855	Drive Pulley
3	68001856	Wave Washer
4	68001857	Washer
5	68001400	Snap Ring
6	68001858	Tension Pulley Bracket Assy.
7	68001859	Tension Pulley
8	68001860	Washer
9	68001400	Snap Ring
10	68001861	Disc Spring Washer
11	68001862	Set Screw M3*5
12	68001863	X Pulse Motor
13	68001864	Pulse Motor Gear
14	68001493	Set Screw M3*3
15	68001598	Set Screw M3*3
16	68001865	X Timing Belt
17	68001866	X Sensor Board Assy.
18	68001606	Set Screw M3*5
19	68001868	X Carrier Assy.
20	68001869	X Guide Shaft Follower
21	68001191	Set Screw
22	68001872	X Guide Shaft
23	68001874	Snap Ring
24	68001870	Board (1) Assy.
25	68001606	Set Screw
26	68001871	Flexible Flat Cable
27	68002633	Set Screw M4*8
28	68001875	X Belt Holder
29	68001876	Set Screw
30	68001878	X Harnes Holder
31	68001598	Set Screw M3*3
32	68001198	Set Screw PT M4*10
33	68002631	Spring Washer



No.	Part No.	Description
#1	68006061	Y Carrier Assy.
1	68001221	Y Carriage Base Assy.
2	68001297	Washer
3	416786801	Nut
4	68001855	Drive Pulley
5	68001856	Wave Washer
6	68001857	Washer
7	68001400	Snap Ring
8	68001309	Hoop Sensor Board Assy.
9	68001427	Y Sensor Board Assy.
10	68001606	Set Screw M3*5
11	68001428	Y Pulse Motor
12	68001431	Pulse Motor Gear
13	68001771	Set Screw M3*2.5
14	68001773	Set Screw M3*4
15	413026801	Y Carrier
16	68013784	Needle Bearing Pin
17	412749801	Y Carrier Sensor Arm (A)
18	412525402	Y Carrier Sensor Arm (B)
19	412555701	Sensor Arm Spring
20	413026901	Y Carrier Panel Assy.
21	411967306	Set Screw
22	68014603	Y Carrier Spring
23	68014773	Set Screw
24	412590003	Sleeve
25	412526601	Hoop Stable Spring
26	413030201	Y Carrier Ratch
27	68001788	Y Belt Holder
28	68001791	Y Carrier Shield Plate
29	68001288	Set Screw PT M3*8
30	68001792	Y Guide Shaft
31	68002633	Set Screw M4*8
32	68001793	Snap Ring
33	68001794	Y Tension Pulley Bracket Assy.
34	68001859	Tension Pulley
35	416705201	Polyslider
36	68001795	Washer
37	416402801	Snap Ring
38	68001861	Disc Spring Washer
39	68001862	Set Screw M3*5
40	68001797	Y Timing Belt
41	68002842	Y Carriage Guide
42	68001799	Y Carrier Guide
43	68001841	Washer
44	68001805	Set Screw M3*3
45	68001191	Set Screw M4*8
46	68002631	Spring Washer